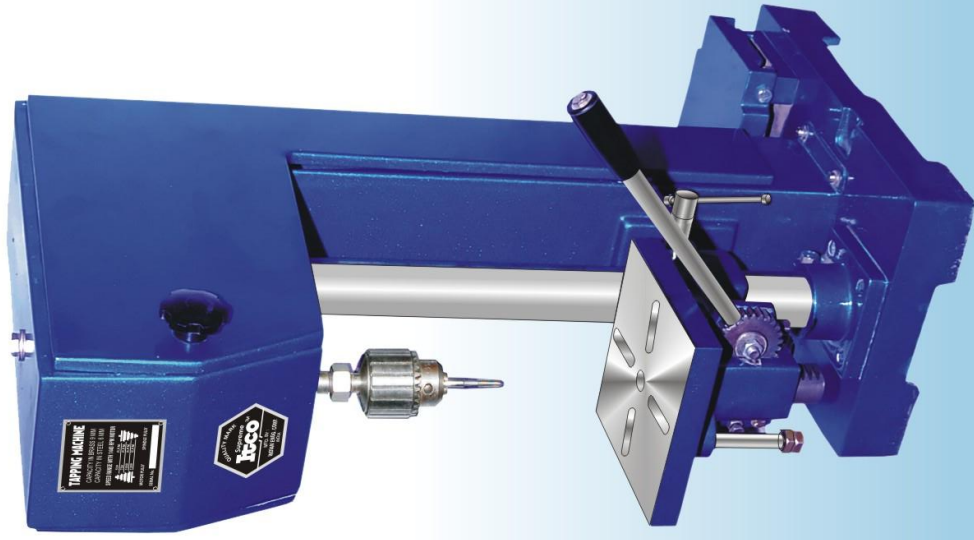


# Supreme Itco

## TAPPING MACHINE

CAPACITY IN STEEL 6MM

CAPACITY IN CAST IRON 9MM





# Supreme TAPPING MACHINE

CAPACITY IN STEEL 6MM  
CAPACITY IN CAST IRON 9MM

## CONSTRUCTIONAL DETAILS

1. HEAD :- A one-piece close-grained iron casting, accurately machined to ensure Perfect Parallelism between the column & spindle.
2. COLUMN :- Heavy Section steel tube ensure rigidity and resists deflection It is precision ground.
3. SPINDLE :- The spindle & quill are made from EN-9 steel accurately machined and ground.
4. TABLE :- The Drilling table is made of special cast iron and is accurately machined for percussion work.
5. FINISH :- Handles and leavers are chrome plated. Main components are excellently surfaced and treated with Metallic stoving enamel.

## FEATURES

- \* The machine met mass production of tapping jobs are felt by precision instrumentation, sheet metal, electronics and other industries
- \* Provides instantaneous control to change the rotation of tap
- \* Reduced the tap breakage to absolute minimum.
- \* Simple to operate and high out put machine.

## SPECIFICATIONS

1.	Tapping Cap. in Steel	6 mm
2.	Tapping Cap. in brass, Aluminum & Cast Iron (Non Ferrous)	9 mm
3.	Drill Chuck required ( 2-J Taper)	0-10 mm
4.	Table Travel	52 mm
5.	Distance Spindle Centre to Column	105 mm
6.	Distance Spindle to Table	245 mm
7.	Size of Working Table	155 x 155 mm
8.	Size of base plate	380 x 250 mm
9.	Column dia	47 mm
10.	No of Speeds	4
11.	Speed range with 1440 rpm motor	525, 750, 1000, 1350
12.	Motor required	1/2 H.P.
13.	V-Belt	A-45
14.	Weight	47 Kg.

Standard Accessories: Spare Pulley for motor  
Extra Equipment : Motor, Starter, Drill Chuck, V-Belt

Design & Specifications are subject to Change without notice

DEALER

**MANUFACTURED BY :**  
**INDIAN ENGG. CORP.**  
(INDIA)